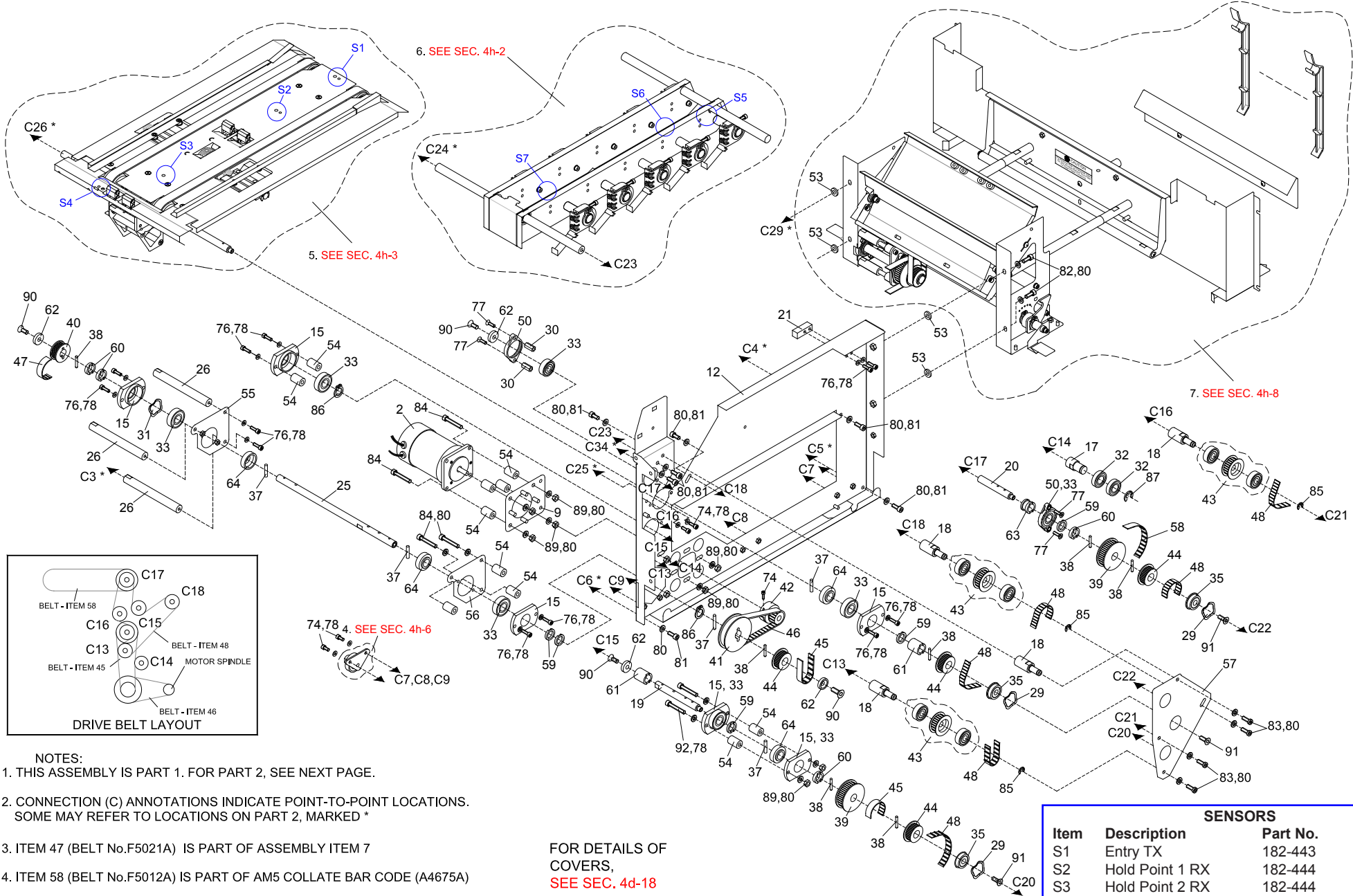
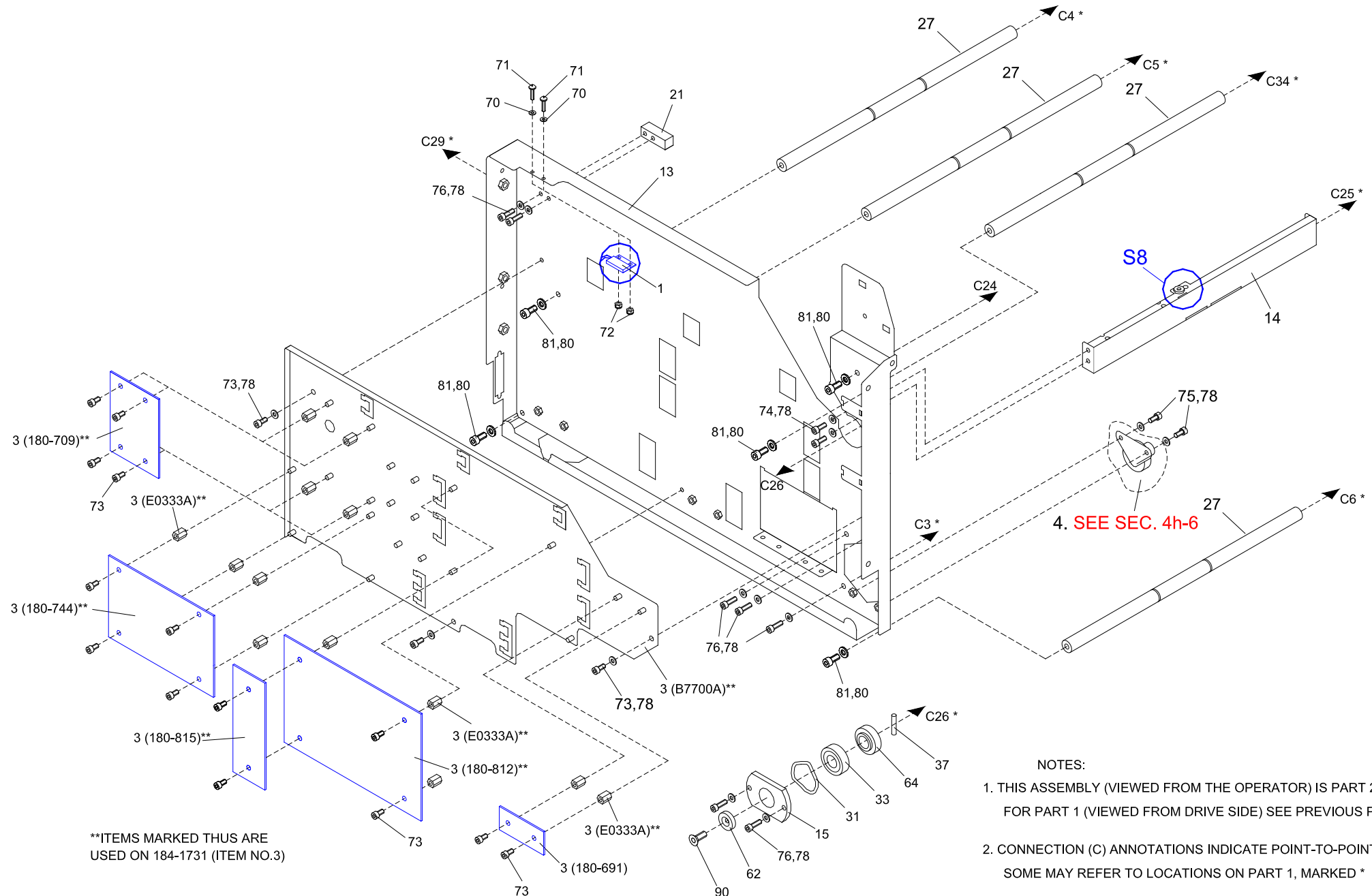




4h.1 - Single Online Interface Assy. A7408A (Part 1)

SENSORS			
Item	Description	Part No.	Ref.
S1	Entry TX	182-443	5.47
S2	Hold Point 1 RX	182-444	5.47
S3	Hold Point 2 RX	182-444	5.47
S4	Exit RX	182-445	5.47
S5	Entry RX	182-444	5.47
S6	Hold Point 1 TX	182-443	5.47
S7	Hold Point 2 TX	182-443	5.47
S8	Exit TX (see part 2)	182-443	5.47



**ITEMS MARKED THUS ARE
USED ON 184-1731 (ITEM NO.3)

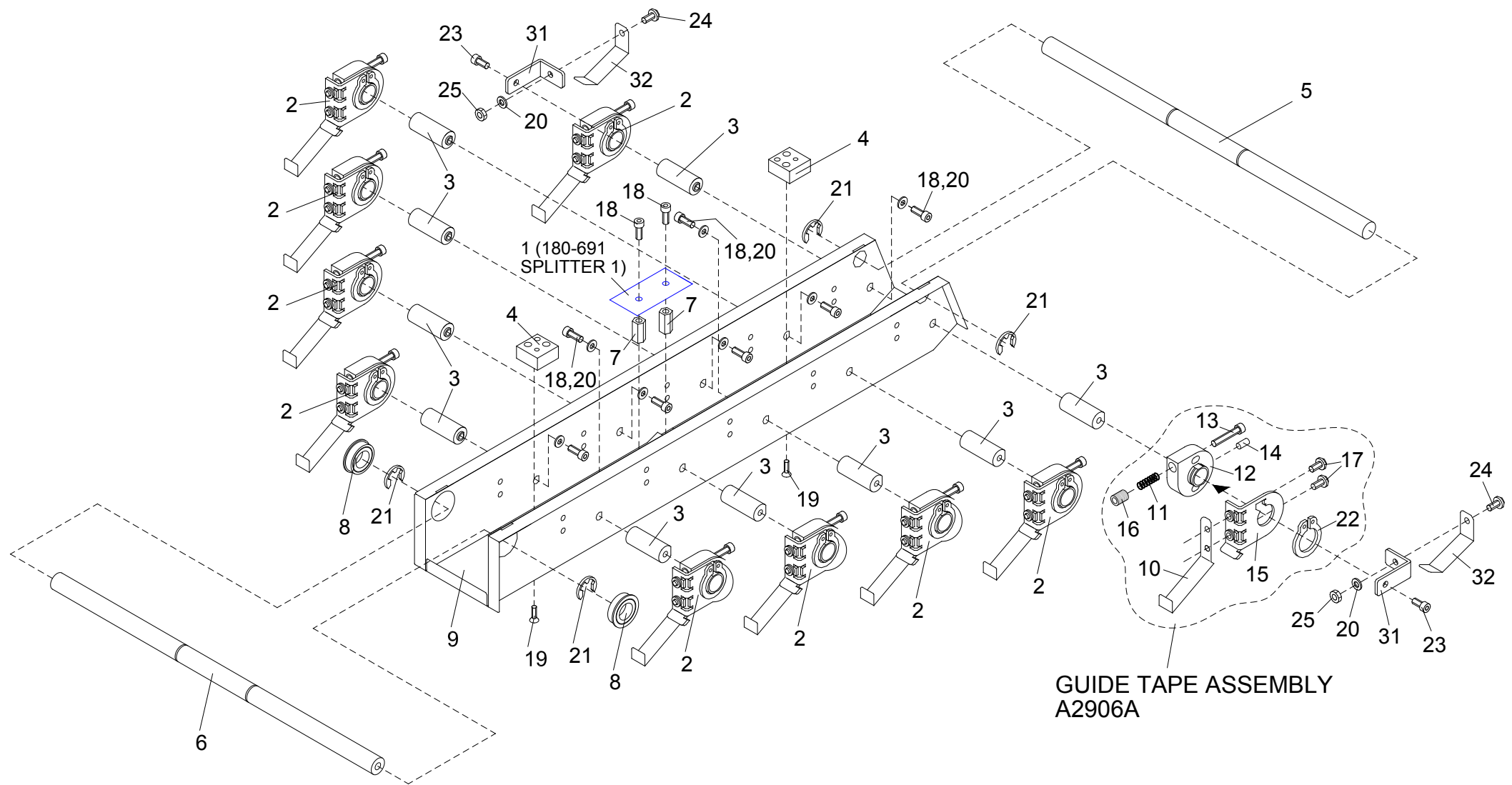
NOTES:

1. THIS ASSEMBLY (VIEWED FROM THE OPERATOR) IS PART 2.
FOR PART 1 (VIEWED FROM DRIVE SIDE) SEE PREVIOUS PAGE
2. CONNECTION (C) ANNOTATIONS INDICATE POINT-TO-POINT LOCATIONS.
SOME MAY REFER TO LOCATIONS ON PART 1, MARKED *

4h.1 - Single Online Interface Assy. A7408A (Part 2)

Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	WIRED REED SWITCH SW 4WXH (2/4)	182-494	1	37	PIN DOWEL 4 DIA x 20mm m6	E5096A	7
2	MTR W/D 179-093 HYBRID	181-049	1	38	PIN DOWEL 3 DIA x 18mm m6	E5098A	7
3	PANEL ASSY A5 ONLINE I/F	184-1731	1	39	PULLEY 24 XL	F1273A	2
4	SUPPORT ROLLER ASSY	A2728A	6	40	PULLEY XL16 x 12 BORE	F1283A	1
5	LOWER CONVEYOR ASSY	A7409A	1	41	PULLEY 30T XL 12mm BORE	F1292A	1
6	UPPER ASSEMBLY	A2817A	1	42	PULLEY LOCKING 12T XL	F1293P	1
7	CEM 1UP ONLINE I/F	A2834A	1	43	PULLEY ASSEMBLY	F0-0074-A	3
8	N/A			44	PULLEY 16XL x 12 (ONE FL)	F1337A	4
9	MOTOR MOUNT PLATE	B8144A	1	45	BELT 120 XL 037	F5011A	1
10	N/A			46	BELT 100 XL 037	F5014A	1
11	N/A			47	BELT 408 XL 037	F5021A	1
12	MAIN SIDE PLATE LH	B2-1162-P	1	48	BELT 200 DXL 037 D/SIDED	F5029A	1
13	MAIN SIDE PLATE RH	B2-1163-P	1	49	N/A		
14	EJECT BRIDGE UPPER	B8876A	1	50	BEARING HOUSING 12mm MOD	G4051A	2
15	12mm BRG HOUSING TAPPED	C2769A	7	51	N/A		
16	N/A			52	N/A		
17	BELT TENSIONER POST	C3460A	1	53	SPACER	P2007A	4
18	PULLEY IDLER POST	C3461A	4	54	MOTOR STANDOFF	P2075A	9
19	STUB SHAFT	C4499A	1	55	BEARING MOUNT PLATE LH	R2134P	1
20	IDLER SHAFT	C4498A	1	56	BEARING MOUNT PLATE RH	R2135P	1
21	LOCATION BLOCK	C6314P	2	57	OUTER DRIVE PLATE	R2311A	1
22	N/A			58	BELT 190 XL 037	F5012A	1
23	N/A			59	LOCK SPACER (2.8)	P2523A	5
24	N/A			60	LOCK SPACER (4.5)	P2524A	4
25	DRIVE SHAFT	C9757A	1	61	LOCK SPACER (19.7)	P2526A	2
26	SUPPORT POST LONG	C9423A	3	62	M6 LOCK CAP	P2521A	5
27	TIE BAR	C9434A	4	63	LOCK SPACER	P2525A	1
28	N/A			64	LOCK CUP	P2522A	5
29	BEARING PRELOAD SPRING	E0346A	3				
30	SPACER M4 x 15mm	E0349A	2				
31	WASHER WAVED 23mm ID	E0367A	3				
32	BEARING BALL 12mm	E1034A	2				
33	BEARING BALL 12mm	E1054A	8				
34	N/A		6				
35	BEARING FL 8x22x7mm	E1078A	3				
36	N/A						

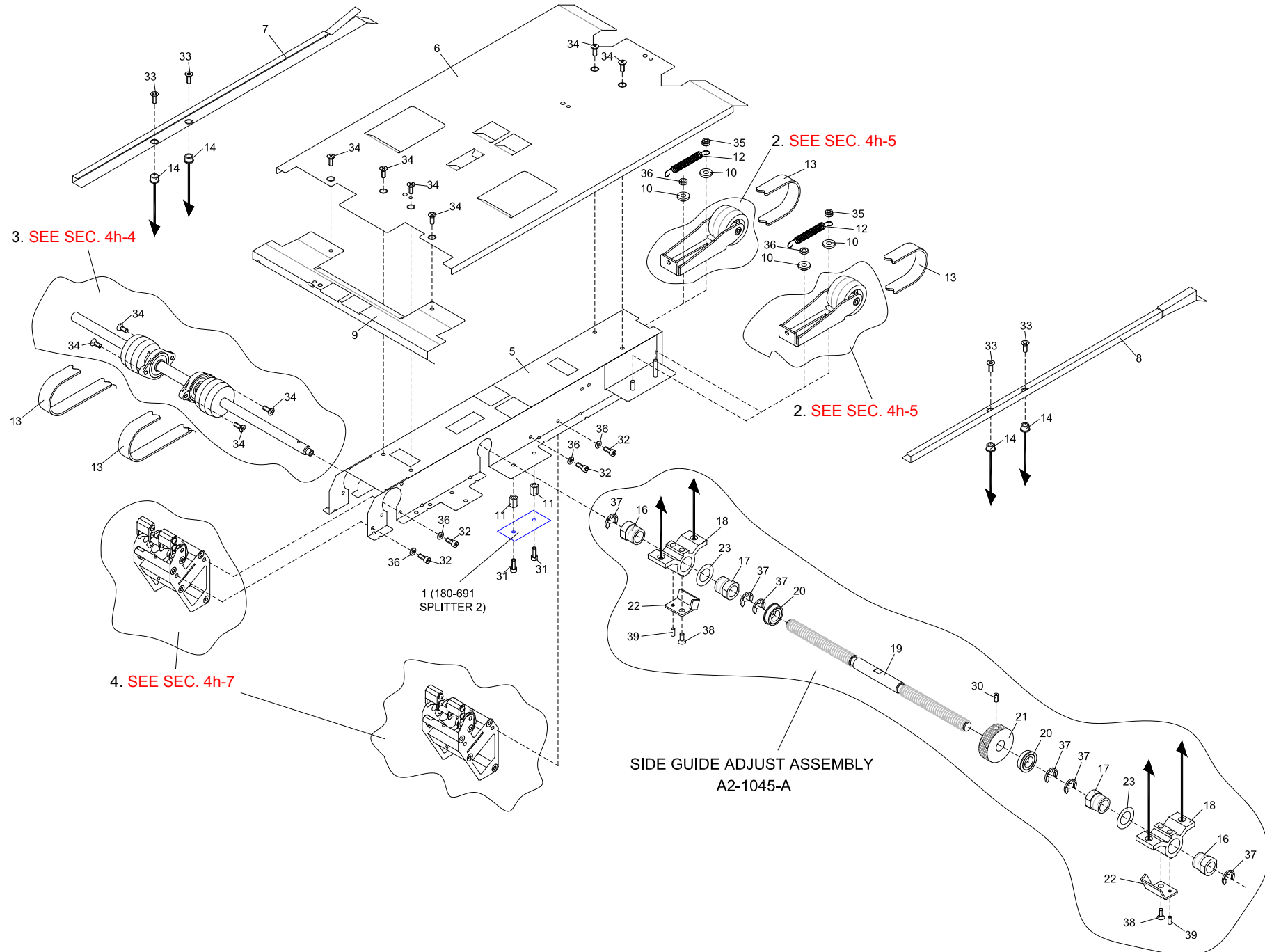
Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
FIXINGS							
70	M3 WASHER	E4009A	A/R				
71	M3 x 10mm PAN HD SCREW	E2559A	A/R				
72	M3 LOCKNUT						
		E3557A	A/R				
73	M4 x 6mm SKT CAP HD SCREW	E2512A	A/R				
74	M4 x 8mm SKT CAP HD SCREW	E2509A	A/R				
75	M4 x 10mm SKT CAP HD SCREW	E2507A	A/R				
76	M4 x 12mm SKT CAP HD SCREW	E2575A	A/R				
77	M4 x 12mm CSK SKT HD SCREW	E2564A	A/R				
78	M4 WASHER						
		E4011A	A/R				
79	N/A						
80	M5 WASHER	E4012A	A/R				
81	M5 x 10mm SKT CAP HD SCREW	E2516A	A/R				
82	N/A						
83	M5 x 12mm SKT CAP HD LP SCREW	E2718A	A/R				
84	M5 x 30mm SKT CAP HD SCREW	E2634A	A/R				
85	9.5mm `E` CLIP	E5073A	A/R				
86	12mm CIRCLIP	E5019A	A/R				
87	12mm `E` CLIP	E5092A	A/R				
88	N/A						
89	M5 NUT	E3501A	A/R				
90	M6 x 12mm SKT. CSK. HD.	E2721A	A/R				
91	M5 x 10mm SKT. CSK. HD	E2565A	A/R				
92	M4 x 40mm SKT. CAP HD.	E2775A	A/R				



4h.2 - Upper Assembly A2817A

Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	PCB SPLITTER 3 SENS 4 SOL	180-691	1				
2	GUIDE TAPE ASSEMBLY	A2906A	10				
3	TAPE POST	C3549A	10				
4	SENSOR MOUNT	C6336A	2				
5	STRUT SHAFT	C9321A	1				
6	TIE BAR	C9434A	1				
7	SPACER M4 x 15mm	E0349A	2				
8	BEARING FLANGED 12x21x5mm	E1087A	2				
9	OVERGUIDE	R2140A	1				
	GUIDE TAPE ASSEMBLY	A2906A	x10				
10	COLLATE GUIDE TAPE	B0156A	1				
11	SPRING VANE	G1172A	1				
12	DISC HUB	C2923P	1				
13	M4 x 45mm CAP HD SCREW	E2765A	1				
14	M4 x 8mm SOCKET SET SCREW	E2520A	1				
15	TIF GUIDE TAPE HOLDER	B8469A	1				
16	M8 x 8mm SOCKET SET SCREW	E2766A	1				
17	M4 x 6mm SKT BUTTON HD SCREW	E2649A	2				
FIXINGS							
18	M4 x 10mm SKT CAP HEAD SCREW	E2507A	A/R				
19	M4 x 10mm SKT CSK HEAD SCREW	E2537A	A/R				
20	M4 WASHER	E4011A	A/R				
21	12mm `E` TYPE CIRCLIP	E5092A	A/R				
22	15mm CIRCLIP	E5002A	A/R				
23	M4 x 8mm SKT CAP HD SCREW	E2509A	A/R				
24	M4 x 8mm POSI PAN HD FL SCREW	E2720A	A/R				
25	M4 FULL NUT	E3502A	A/R				
31	SPRING BRACKET	B2-1936-A	2				
32	SPRING	G1-0283-A	2				

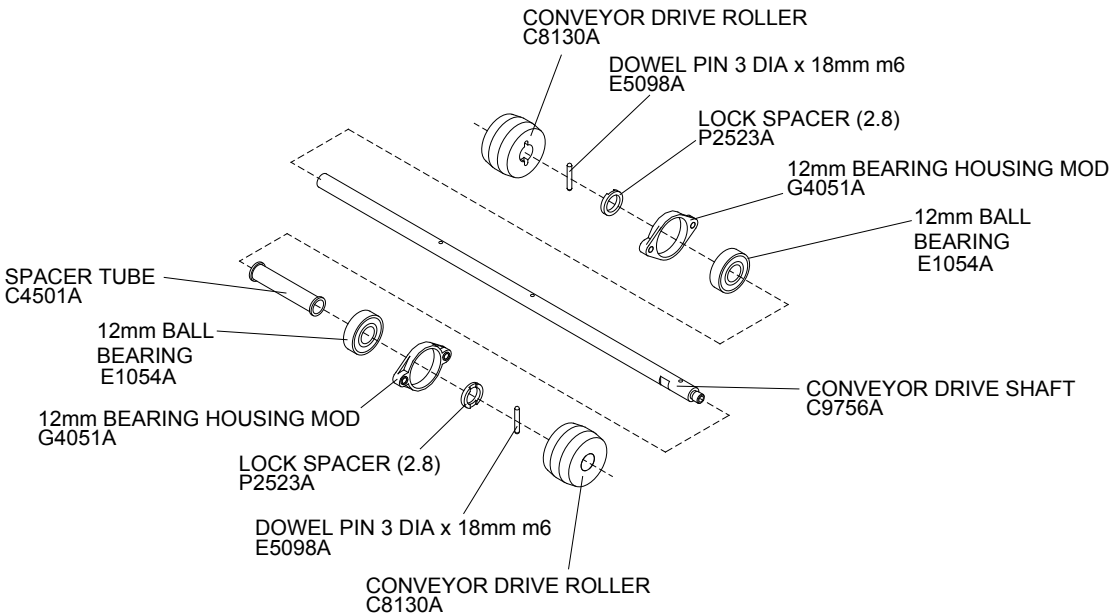
4h.2 - Upper Assembly A2817A



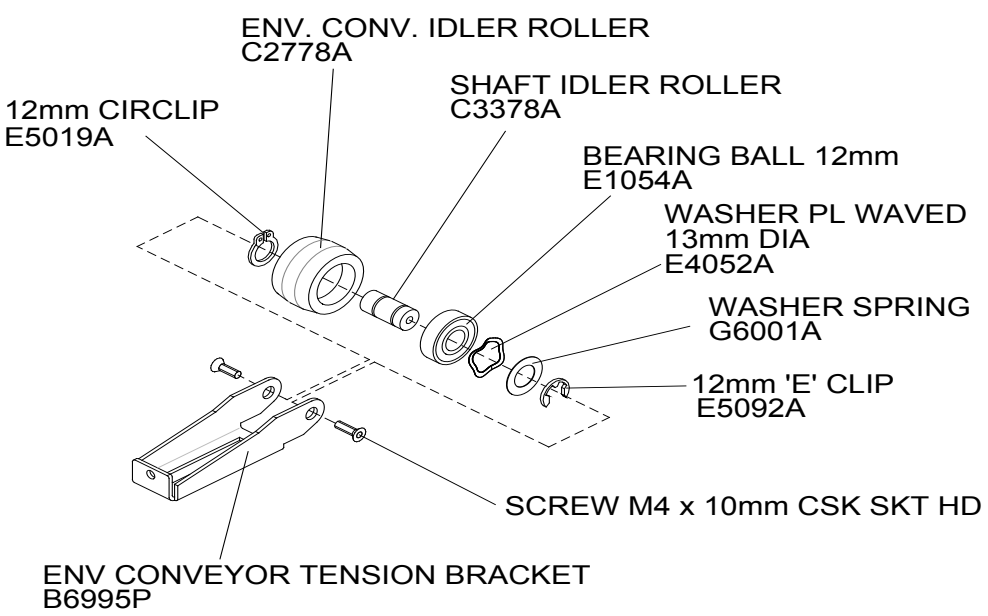
4h.3 - Lower Conveyor Assy - A7409A

Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	PCB SPLITTER 3 SENS 4 SOL	180-691	1				
2	TENSIONER BRKT ASSY	A2614A	2				
3	DRIVE SHAFT ASSY AM5 Mk2	A7410A	1				
4	STOP ASSY	A2-1046-A	2				
5	CONVEYOR CHASSIS	B8865P	1				
6	CONVEYOR BED	B8867A	1				
7	SIDE GUIDE LH	B8874A	1				
8	SIDE GUIDE RH	B8875A	1				
9	EJECT BRIDGE LOWER	B8877A	1				
10	TENSION BRKT SLIDE WASHER	C2776A	4				
11	SPACER M4 x 10mm	E0333A	2				
12	SPRING CONVEYOR	G1162A	2				
13	CONVEYOR BELT 911x14	G5052A	2				
14	SIDE GUIDE SPACER	P2088A	4				
15	SIDE GUIDE ADJUST ASSY	A2-1045-A	x1				
16	WIDE GUIDE BUSH RH	P2530A	2				
17	WIDE GUIDE BUSH LH	P2531A	2				
18	SIDE GUIDE EXTRUSION	C4285A	2				
19	SHAFT GUIDE ADJUSTOR	C9320A	1				
20	BEARING FLANGED 12x21x5mm	E1087A	2				
21	ADJUSTOR KNOB	P2085E	1				
22	ANTI-ROTATION PLATE	R6241A	2				
23	SPRING DISC 17mm	E0013A	2				
FIXINGS							
30	M4 x 6mm GRUB SCREW	E2505A	A/R				
31	M4 x 10mm SKT HEAD SCREW	E2507A	A/R				
32	M4 x 8mm SKT HEAD SCREW	E2509A	A/R				
33	M4 x 12mm CSK HEAD SCREW	E2564A	A/R				
34	M4 x 10mm CSK POZI HEAD SCREW	E2711A	A/R				
35	M4 NYLOC	E3505A	A/R				
36	M4 WASHER	E4011A	A/R				
37	12mm `E` CLIP	E5092A	A/R				
38	M4 x 6mm POZI CSK HD SCREW	E2563A	A/R				
39	M4 x 8mm SKT SET SCREW	E2520A	A/R				

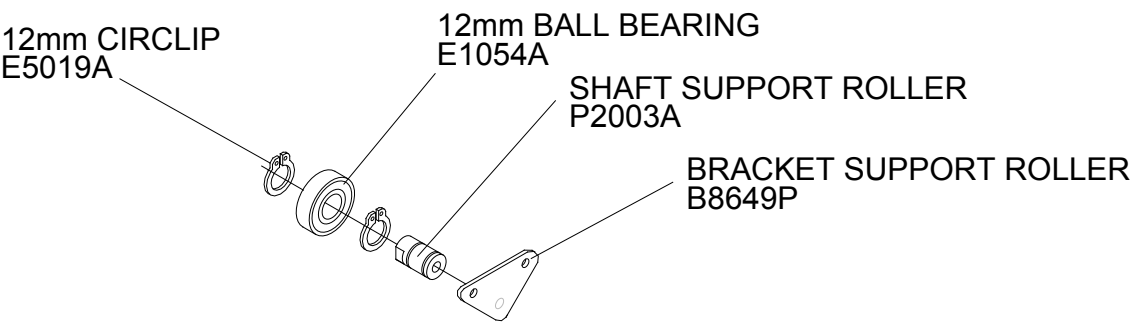
4h.3 - Lower Conveyor Assembly A7409A



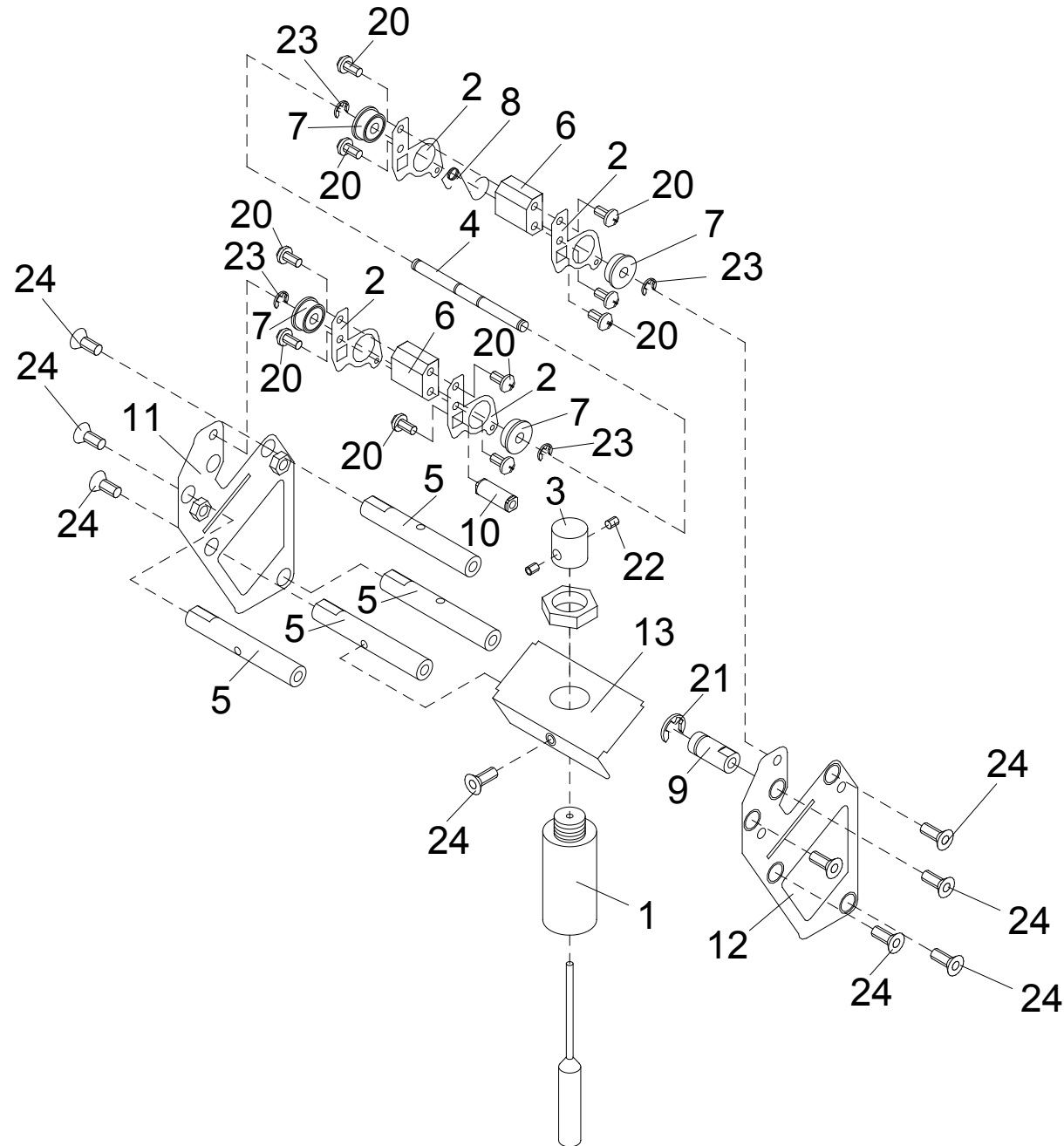
4h.4 - A7410A Drive Shaft Assembly



4h.5 - A2614A Tensioner Bracket Assembly



4h.6 - A2728A Support Roller Assembly

**4h.7 - Stop Assembly A2-1046-A**

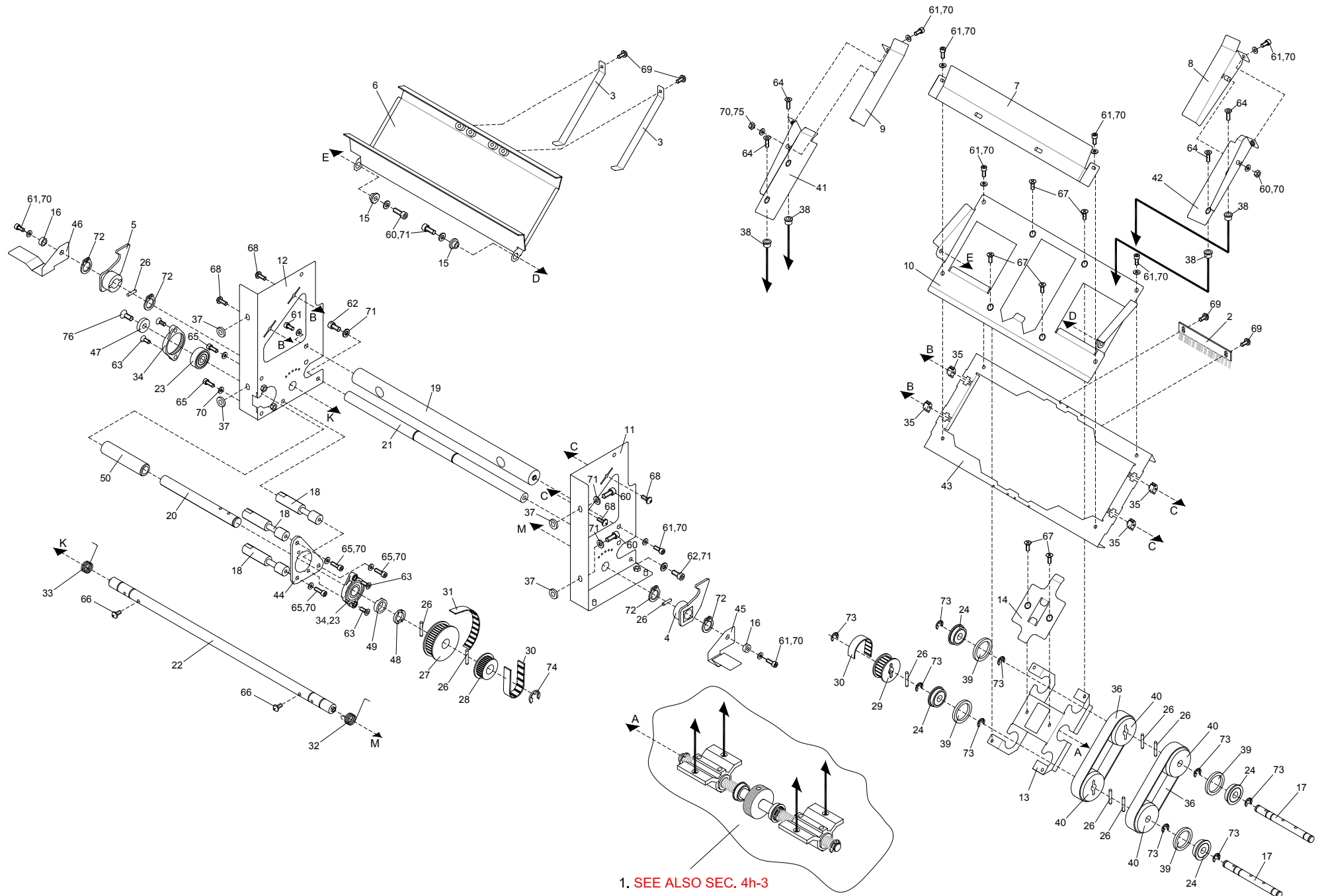
Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	SOLENOID W/D 179-349 XH	181-131	1				
2	STOP ARM	R6277A	4				
3	SOLENOID TOP	C2956A	1				
4	STOP SHAFT	C4330A	1				
5	SPACER POST	C4352A	4				
6	STOP	C6326A	2				
7	FLANGED BEARING F694ZZ	E1077A	4				
8	STOP SPRING	G1176A	1				
9	STOP POST	P2086A	2				
10	STOP SPACER	P2087A	1				
11	SOLENOID PLATE LH	R2131A	1				
12	SOLENOID PLATE RH	R2132A	1				
13	SOLENOID BRACKET	R2133A	1				

FIXINGS

20	M3 x 6mm POZI PAN HD	E2707A	A/R
21	9.5mm `E` CLIP	E5073A	A/R
22	M4 x 8mm GRUB SCREW	E2518A	A/R
23	CIRCLIP 4.5 D1500	E5081A	A/R
24	M4 x10mm CSK HD SCREW	E2537A	A/R

4h.7 - Stop Assembly A2-1046-A





4h.9 - Transfer I/F Assy (Conv) A7391A

4h.9 - Transfer I/F Assy (Conv) A7391A